





DO NOT SCALE THE DRAWING ASK IF IN DOUBT UNLESS OTHERWISE SHOWN ALL DIMENSIONS ARE IN MILLIMETERS REMOVE SHARP EDGES & BURRS CHAMFER 1 M.M. X 45° MACHINING FINISH IN MICRONS :- 8 - 25 ▽ 0.025 - 1.6 ▽▽ 1.6 - 8 ▽▽▽ 8 - 25 ▽▽▽▽ < 0.025		DEVIATION FOR NON TOLERANCED DIMENSIONS (IS - 2102) DIAMETERS & LENGTHS UPTO & INCL. 6 +0.1 6 - 30 +0.2 30 - 120 +0.3 120 - 315 +0.5 315 - 1000 +0.8 1000 - 2000 +1.2 2000 - 4000 +2.0 4000 & ABOVE +3.0		LENGTH IN M.M. OF SHORTER SIDE OF ANGLE UPTO & INCL. 1- 6 ± 1'-00 6- 30 ± 0'-30 30-120 ± 0'-20 120-400 ± 0'-10		SCEND&ASG		TITLE	
						DESIGNED	DRG. CHKD	SHAR CENTRAL DESIGNS & ADVANCED SYSTEMS GROUP	
						DRAWN	APPROVED	SATISH DHAWAN SPACE CENTRE SHAR	
						SIGN.	DATE	I.S.R.O.	
						SCALE		DRG. NO.	
						1:15		10-03-SSLV-03-015/A1	
						SHEET		PROJECTION	
						2		A	
						OF		2	